



LIMITED WARRANTY FOR FLEET SPECIAL ENGINES

WARRANTY COVERAGE

Your Grooms engine is warranted for failures caused by defective materials and workmanship according to the schedule below. This warranty is extended to you as the original owner and begins on the date we invoiced the engine to you or the installer. It covers the engine and the parts supplied by Grooms, but the coverage is limited as described under the section on Warranty Limitations:

FLEET SPECIAL ENGINES -

Long Blocks: 3 years/60,000 miles parts and labor.

REPLACEMENT ENGINES -

Any replacement engine will be covered for 90 days or the remainder of the warranty on the original engine, whichever is longer.

WARRANTY REIMBURSEMENT

If the failure of a Grooms engine is caused by our defective materials or workmanship, we will repair the engine, replace it, or refund the cost of the engine, at our option. If we elect to replace the engine, we will reimburse the cost of the labor to remove and replace the engine at the installer's regular hourly rate times the hours shown on the following chart up to a maximum of \$500. You must submit a copy of the original repair order for the replacement of the engine showing the date, the odometer mileage and the vehicle identification number along with the warranty repair order to be reimbursed for labor under the terms of this warranty. If the original repair order is not received, the engine will be

<u>ENGINE</u>	<u>L/B HOURS</u>	
	<u>RWD</u>	<u>RWD VAN</u>
Inline 6	8.0	10.0
V/6	10.0	12.0
V/8	10.0	12.0

repaired or replaced according to the warranty, but no labor will be paid.

Add 1.5 hours for Ford 300 with EFI, and 2.0 hours for a V/6 engine in a 4x4.

The labor required to remove and replace a warrantable cylinder head that we installed on the engine will be reimbursed at six hours up to a maximum of \$225 for one head and eight hours up to a maximum of \$300 for two heads.

We will also reimburse the installer for up to \$20 for fluids and filters when the engine or head(s) are replaced under this warranty.

Field repairs, except for replacement of cylinder heads, will be reimbursed at the installer's regular hourly labor rate, up to \$45/hour, times the published flat rate hours allowed up to a maximum of \$500 for any one engine.

If we determine that the failure is not due to our defective materials or workmanship, we will repair or replace the engine, at our option, one time, for a cost not to exceed 50% of your purchase price plus the cost of any core damage.

WARRANTY PROCEDURES

If you have a problem with one of our products, call our customer service department at 1-800-765-7502 from 8 a.m. to 5 p.m. central time Monday through Friday. We will assign

WARRANTY PROCEDURES, Continued

a file number and help determine what needs to be done. Any parts that may be defective and covered under this warranty must be returned to Grooms Engines at your expense for our inspection. If we determine that the failure is our responsibility, we will repair the engine, replace it or refund your money at our option. In the case of repairs or replacement we will reimburse either you or the installer for the specified labor according to the terms of our warranty as soon as we receive the warranty invoice along with a copy of the original invoice.

WARRANTY LIMITATIONS

This warranty does not cover problems or failures caused by components not supplied by us, abuse, or an improper installation. It is not an unconditional warranty against all hazards or failures. Problems caused by preignition, detonation, lack of lubrication, overrevving, overheating, dirt and debris, normal wear or modification of the engine are specifically excluded from any warranty consideration. Routine maintenance such as valve adjustment is excluded. Thrust bearing problems caused by excessive pressure from the clutch or convertor are not covered. Running an engine on LPG or CNG voids the warranty unless the engine was specifically sold for this application as noted on our invoice.

Head gaskets installed on one of our engines will be repaired or replaced one time under the terms of this warranty if the problem occurs within the first 90 days and is not due to abnormal combustion or overheating. The gasket sets sold with our engines may not include everything used on a specific engine so you may have to purchase additional gaskets at your expense to complete the installation. We are not responsible

for problems with any gaskets, including head gaskets, that were not installed by Grooms.

Rear main seals are warranted against leakage for 6 months from the date of purchase and must be dye-checked before replacement.

There are many variations of pans and covers, so the ones installed on the engine may not fit your application. We are not responsible for switching the sheet metal from your old engine.

Towing, phone expenses, loss of income, rental vehicles, replacement transportation, additional labor and any other consequential and/or incidental damages are not covered under any circumstances.

Grooms does not intend to have any of its engines installed in Class A motor homes, so there is no warranty if an engine is installed in one.

No repairs will be covered by this warranty without specific prior notice and the consent of a Grooms warranty representative. Notice of a defect must be made prior to the expiration of the warranty. Repairs authorized by Grooms must be completed within 30 days of authorization. The buyer's right to repairs, replacement or refund, according to this warranty, is the buyer's exclusive remedy. This warranty is not transferrable to anyone else.

THIS WARRANTY EXCLUDES ALL OTHER WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING BUT NOT LIMITED TO WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, PROVIDED, HOWEVER, THAT IF AND TO THE EXTENT THAT AN IMPLIED WARRANTY CANNOT BE DISCLAIMED UNDER APPLICABLE LAW, SUCH WARRANTY SHALL BE LIMITED IN DURATION TO THE DURATION OF THE COMPARABLE EXPRESS WARRANTY CONTAINED HEREIN.

Grooms
ENGINES